

Barre Falls Dam Connecticut River Basin Ware River, Massachusetts

NOVEMBER 1982



**US Army Corps
of Engineers**

New England Division

REVIEW OF STRUCTURAL STABILITY

BARRE FALLS DAM

BARRE, MASSACHUSETTS

NOVEMBER 1982

DEPARTMENT OF THE ARMY
NEW ENGLAND DIVISION, CORPS OF ENGINEERS
WALTHAM, MASSACHUSETTS

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SUMMARY OF REPORT

A stability analysis of the principal concrete structures at Barre Falls Dam was performed to determine whether these structures satisfy current design criteria. The structural elements considered and the qualitative results of the analysis are as listed:

<u>Structure</u>	<u>All Criteria Satisfied</u>
Spillway Weir	Yes
Intake Structure	Yes
Service Bridge Abutment	Yes
Access Bridge Abutment	Yes
Intake Channel Walls	Yes
Spillway Channel Walls	Yes



BARRE FALLS DAM

REVIEW OF STRUCTURAL STABILITY

BARRE FALLS DAM

PART I

GENERAL DESCRIPTION

1.1 Purpose

The objective of this study is to review the stability of the principal concrete structures, based upon current criteria in cases where the original design criteria were less conservative. This review is performed to comply with Corps of Engineers regulation ER-1110-2-100, Periodic Inspection and Continuing Evaluation of Completed Civil Works Structures (30 March 1977).

1.2 Stability Criteria

The current stability criteria by which this project is evaluated are contained in the following Corps of Engineers publications:

Engineering Manuals:

EM 1110-1-2101	Working Stresses for Structural Design, 1 Nov 1963 (with Change 2, 17 Jan 1972)
EM 1110-2-2200	Gravity Dam Design, 25 Sept 1958 (with Change 2, 23 Nov 1960)
EM 1110-2-2400	Structural Design of Spillways and Outlets Works, 2 Nov 1964
EM 1110-2-2501	Wall Design: Flood Walls, Jan 1948 (with Change 3, 18 June 1962)
EM 1110-2-2502	Retaining Walls, 29 May 1961 (with Change 3, 25 Jan 1965)

Engineer Technical Letters:

ETL 1110-2-256	Sliding Stability for Concrete Structures, 24 June 1981
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Engineering Regulations:

ER 1110-2-1806	Earthquake Design and Analysis for Corps of Engineers Dams, 30 April 1977
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1.4 Project Description

Barre Falls Dam is located on the Ware River, about 0.3 miles below the junction of the East and West Branches of the Ware River in the town of Barre, and 13 miles northwest of Worcester. Construction of the project was initiated in 1956 and completed in May 1958. The dam was operational in December 1957.

The dam consists of a rolled earth rockfill dam, a rock chute-type spillway with concrete ogee weir, 3 dikes located in saddles in the rim of the reservoir, outlet works, storage capacity for flood control.

At spillway crest elevation, 807 feet msl, Barre Falls Reservoir, a dry bed reservoir, has a capacity of 24,000 acre-feet, equivalent to 8.2 inches of runoff from the contributing drainage area of 55 square miles. When filled to spillway crest, the reservoir will have a surface area of about 1,400 acres.

The dam embankment, 885 feet in length and maximum height of 60 feet above streambed consists of rock and earthfill. The top of dam at elevation 830 feet msl provides 18 feet of spillway surcharge and 5 feet of freeboard. A top width of 25 feet accommodates a 16-foot paved access road, and the embankment slopes 1 on 2.0 on the downstream side and 1 on 2.5 on the upstream side of the dam.

There are three dikes, with a maximum height of 48 feet, which total 3,215 feet in length. These dikes constructed of rolled rockfill with an impervious fill upstream blanket, bring elevations up to 830 feet msl in three saddles along the southern rim of the reservoir.

The spillway is located on the right abutment adjacent to the dam. Components of the spillway include the approach channel, discharge channel and a 60-foot long concrete ogee weir with a fixed crest at elevation 807.0 feet msl (46-foot stage).

The outlet works are in the left abutment and consist of an intake channel and a 9'-8" diameter horseshoe conduit. The conduit is 250 feet long and discharges are controlled by two 4.5-foot wide by 9.0-foot high sluice gates controlled from the control tower.

Since the completion of the project, the major impoundments have been:

<u>Year</u>	<u>Month</u>	<u>Max. Water Surface Elev.</u>	<u>Storage (Acre-Feet)</u>	<u>% of Storage Utilized</u>
1960	April	797.9	13,000	55
1962	April	789.0	5,500	23
1968	March	788.8	5,400	22
1977	March	786.1	3,950	16
1976	January	785.3	3,420	15

1.5 Pertinent Hydraulic Data

The hydraulic data used for this review of structural stability are as follows:

Full Pool Condition - Reservoir at spillway crest elevation 807.0; no downstream tailwater in outlet channel.

Design Discharge Condition - Reservoir at spillway design flood maximum surcharge elevation 822.0; downstream tailwater in outlet channel at elevation 810.00.

1.6 Discussion of Analysis and Criteria

The principal structural elements analyzed for stability consist of the following:

- (a) Spillway Weir
- (b) Intake Structure
- (c) Service Bridge Abutment
- (d) Access Bridge Abutment
- (e) Intake Channel Walls
- (f) Approach Channel Walls

Sliding stability of structures subjected to lateral loadings is assessed by the criteria presented in ETL 1110-2-256. The adequacy of sliding resistance is evaluated by determining a safety factor that is applied to the resisting shearing forces in a manner which places the forces acting on the structure in sliding equilibrium. For all of the structures analyzed, except for the spillway training walls, a minimum factor of safety of 2.0 is required for all conditions of loading when earthquake is not considered. For loading conditions where earthquake is considered, this factor of safety should exceed 1.3. The spillway training walls should have a factor of safety greater than 1.5 for all loading conditions. Sliding stability was analyzed by the "Sliding Resistance Method" (ratio of horizontal forces to vertical forces less than 0.65) in the original design computations made in 1955.

The resistance to overturning is determined according to current criteria by the location of the resultant of vertical forces at the base. The resultant should be located within the middle third of the base for all conditions of loading when earthquake is not considered. For loading conditions where earthquake is considered, it is acceptable if the resultant stays within the base, provided that allowable foundation pressures are not exceeded. For retaining walls founded on rock, the resultant may be outside the middle third, but within the base, if

foundation pressures are within allowable values and the factor of safety against sliding is adequate. There have been no significant changes in overturning criteria since the original computations were made.

Barre Falls Dam is located in Seismic Zone 2 (moderate damage) as shown on the Seismic Zone Map of Contiguous States, included with ER 1110-2-1806. Therefore, this analysis takes into account earthquake forces induced by accelerations equal to 0.05g. Earthquake forces were not always considered in the original design computations.

In accordance with EM 1110-2-2200, the seismic forces applied to this stability analysis are as follows:

(a) Inertia force Pe_1 due to acceleration of the structure, acting through the center of gravity in any direction. $Pe_1 = 0.05W$, where W is the weight of the structure.

(b) Inertia force Pe_2 induced by the impoundment of water. This force is computed using Westergaard's formula and the following parameters are used throughout: acceleration equal to 0.05g, period of vibration equal to 1 second.

(c) Dynamic earth pressure, as outlined in EM 1110-2-2502, is accounted for by adding the weight of backfill between a sloping wall and a vertical plane through the heel to the wall weight for computation of inertia force Pe_1 .

No vertical acceleration is considered in this analysis. Uplift is assumed to be unaffected by earthquake accelerations.

The uplift pressure at any point under a structure is the tailwater pressure plus the pressure measured as an ordinate from tailwater to the hydraulic gradient between the upstream and downstream pool. Uplift pressure is considered to act over 100 percent of the base area.

Ice pressure of 10,000 pounds per lineal foot of structure is applied in this analysis in accordance with EM 1110-2-2200. Ice pressure was not considered in the original computations.

Wind pressure of 30 pounds per square foot is used in this stability investigation and in the original computations.

1.7 Discussion of Foundations and Foundation Parameters

All of the structural elements considered in this stability analysis, except for the service bridge abutment, are founded on rock. As described in the Definite Project Report - Barre Falls Dam, the bedrock formation underlying the dam site consists of relatively unweathered schist and granite. The service bridge abutment is founded in the random fill of the dam. The spillway weir is mechanically anchored to the foundation, but

because the condition of this anchorage system is unknown it was assumed not to exist for analysis purposes.

Allowable bearing pressures on the foundation materials described above are not given in the original design computations. An allowable bearing pressure of 20 tons per square foot on bedrock and 2.0 tons per square foot on overburden and random fill is assumed in this analysis.

The shear strength of the foundation materials is computed using the Mohr-Coulomb failure criteria as described in ETL 1110-2-256. Throughout this analysis, the critical potential failure surface for sliding stability is assumed to be a single plane at the interface of concrete structure and foundation material.

All of the structural elements analyzed, except for the spillway weir, are subjected to lateral forces induced by earth backfill. Earth pressures acting on the service bridge abutment are considered to be active pressures. Earth pressures acting on the remaining structures, all founded on rock, are considered to be at-rest pressures in accordance with EM 1110-2-2502.

Foundation parameters used for this analysis are as follows:

(a) Allowable bearing pressure on bedrock = 20 tons per square foot (assumed value).

(b) Allowable bearing pressure on overburden or random fill = 2.0 tons per square foot (assumed value).

(c) Shear at interface between rock and concrete = 80 pounds per square inch (based on ACI 318-71, composite concrete, allowable bond shear stress for clean and intentionally roughened contact surfaces without mechanical anchorages).

(d) Coefficient of frictional resistance = 0.5 (concrete on rock), 0.45 (concrete on overburden or random fill).

(e) Coefficient of active earth pressure = 0.27 (based on internal angle of friction = 35° and corrected, where necessary, to account for sloping backfills).

(f) Coefficient of at-rest earth pressure = 0.5 and corrected, where necessary, to account for sloping backfills.

1.8 Method of Computation

Stability analysis of the spillway weir was performed using the computer program "DAMPAC," developed by the Corps of Engineers, New England Division. "DAMPAC," Corps of Engineers Program No. 713 F5 DO 100 and 105, is a fully documented design package for stability analysis of concrete gravity dams.

Stability of all other structures was investigated by manual calculations.

PART II

RESULTS OF THE ANALYSIS

2.1 Spillway Weir.

The spillway weir is an ogee-shaped concrete structure founded on bedrock. The weir is approximately 60-feet long and consists of two monoliths. A typical section at elevation 798.0 at the interface of rock and concrete was analyzed. At elevation 798.0 the section analyzed has a height of 9.0 feet and a base length of 25.41 feet.

As outlined in EM 1110-2-2200, the loading conditions which were considered for the analysis of the spillway weir are as follows:

Case I. Construction Condition. Spillway completed but no water in reservoir, no tailwater, wind load on downstream face.

Case II. Normal Operating Condition. Pool elevation at spillway crest. Minimum tailwater. Ice pressure.

Case III. Induced Surge Condition. Pool elevation at top of partially opened spillway gate. (This case is not applicable to this analysis because the spillway at Barre Falls Dam is ungated).

Case IV. Flood Discharge Condition. Reservoir at maximum flood pool elevation. Tailwater at flood elevation. Tailwater pressure at 60 percent of full value, except that full value is used for computation of the uplift. No ice pressure.

Case V. Construction Condition with Earthquake. Earthquake acceleration in a downstream direction (thus directing inertia forces upstream). No water in reservoir. No wind load. No tailwater.

Case VI. Normal Operating Condition with Earthquake. Earthquake acceleration in an upstream direction (thus directing inertia forces downstream). Reservoir at spillway crest. Minimum tailwater. No ice pressure.

For Load Cases I through IV, stability criteria are satisfied if the resultant falls within the middle third of the base and the factor of safety against sliding is greater than 2.0. For Load Cases V and VI, stability criteria are satisfied if the resultant stays within the base, provided that allowable foundation pressures are not exceeded, and the factor of safety against sliding is greater than 1.3.

TABLE 1

STABILITY ANALYSIS OF SPILLWAY WEIR

Section (1)	Loading Case	LOCATION OF RESULTANT		Sliding Factor of Safety (2)	Length of Base in Bearing (ft)	Bearing Pressure on Rock KIPS/S.F.	
		In Middle Third	In Base			Toe	Heel
Typical Sect.	I	Yes	-	1056.	25.25	1.31	.65
At Elev. 798.0	II	Yes	-	22.5	25.25	.06	1.44
Ht. = 9.0'	III	Load Case III Not Applicable					
Base = 25.25'	IV	Yes	-	29.4	25.25	.01	.30
	V	Yes	-	114.8	25.25	1.39	.58
	VI	Yes	-	53.3	25.25	.72	.78

(1) See Plates 4 and 5 for details.

(2) Factor of safety computed with cohesion value of 80 psi and coefficient of friction of 0.5.

2.2 Intake Structure

The intake structure is a monolithic tower consisting of a control house, shaft and gated water passage. The height of the reinforced concrete structure from the roof top of the control house to the bottom of the base slab (El. 758.0) is 94.83 feet. Due to the position of the intake structure, it was determined that stability in only the upstream-downstream direction need be investigated.

As outlined in EM 1110-2-2400 (2 Nov 1964), the loading conditions which were considered for analysis of the intake structure are as follows:

Case I. Reservoir empty. Wind load to produce most severe foundation pressures.

Case II. Gate structure with all gates open. Reservoir at spillway crest. Ice pressure. Uplift. Water surface inside structure drawn down to hydraulic gradient with all gates open.

Case III. Similar to Case II, except that gate structure operating with one outside gate closed, others open.

Case IV. Gate structure with gates closed. No flow in conduits. Reservoir at spillway crest. Ice pressure. Uplift. Structure full of water upstream from closed gates.

Case V. Reservoir raised to spillway design flood level for whichever of preceding Cases II, III, or IV is most critical. No ice pressure. (For this analysis, Case II is most critical.)

Case VI. Bulkheads in place. Reservoir at maximum level at which bulkheads are used. (For this analysis, reservoir at El. 796.0)

Case IA, IIA, IIIA, or IVA. Same as Case I, II, III, or IV, respectively, with earthquake load added, except that earthquake is substituted for wind in Case IA, and for ice in the other cases. (The water in the gate structure was added to the mass of the structure for computation of inertia forces.)

For Load Cases II, III, IV and VI, stability criteria are satisfied if the resultant falls within the middle third of the base and the factor of safety against sliding is greater than 4.0. For Load Cases I and V, stability criteria are satisfied if 75 percent of the base is in compression and the factor of safety against sliding is greater than 4.0. For Load Cases IA, IIA, IIIA, and IVA, stability criteria are satisfied if the resultant stays within the base, provided that allowable foundation pressures are not exceeded, and the factor of safety against sliding is greater than 2.67.

The results of the stability analysis of the intake structure are contained in Table 2. Stability criteria are satisfied for all the specified loading condition.

TABLE 2

STABILITY ANALYSIS OF INTAKE STRUCTURE

Section (1)	Loading Case	LOCATION OF RESULTANT		Sliding Factor of Safety (2)	Length of Base in Bearing (ft)	Bearing Pressure on Rock KIPS/S.F.	
		In Middle Third	In Base			Upstream	Downstream
Sect. At Elev. 758.0 Ht. = 95.0' Base = 49.0'	I	Yes	-	8.24	49.0	8.56	.93
	IA	Yes	-	7.44	49.0	9.44	.16
	II	Yes	-	17.29	49.0	3.06	1.56
	III	Similar to Case II					
	IIIA	Similar to Case IIA					
	IV	Yes		17.25	49.0	3.13	1.41
	IVA	No	Yes	9.84	40.9	5.37	0
	V	Yes	-	12.72	49.0	3.22	.25
	VI	Yes	-	10.29	49.0	5.62	.02

(1) See Plates 8, 11, and 12 for details.

(2) Factor of safety computed with cohesion value of 80 psi and coefficient of friction of 0.5.

2.3 Service Bridge Abutment

Access to the intake structure from the embankment is provided by the service bridge which is approximately 50 feet in length. The embankment end of the bridge is supported by a gravity type concrete abutment with spread footings.

The abutment has a height of 13 feet, a base length of 10.83 feet and a base width of approximately 17 feet.

The loading conditions which were considered are as follows:

Case I. Dead load reaction of bridge. No water. Drained backfill.

Case II. Dead load reaction of bridge. Water level at spillway crest. Uplift.

Case III. Dead load reaction of bridge. Floodwater level to El. 822.0. Uplift.

Case IA, IIA. Same as Case I or II plus earthquake.

For Load Cases I through III, stability criteria are satisfied if the resultant falls within the middle third of the base and the factor of safety against sliding is greater than 1.5. For Load Cases IA and IIA, stability criteria are satisfied if the resultant stays within the base and the factor of safety against sliding is greater than 1.5. Allowable foundation pressures are not to be exceeded for any load cases.

Table 3 contains the results of the stability analysis of the service bridge abutment. All stability criteria are satisfied.

TABLE 3

STABILITY ANALYSIS OF SERVICE BRIDGE ABUTMENT

Section (1)	Loading Case	LOCATION OF RESULTANT		Sliding Factor of Safety (2)	Length of Base in Bearing (ft)	Bearing Pressure on Fill KIPS/S.F.	
		In Middle Third	In Base			Upstream	Downstream
Typical Sect.	I	Yes	-	3.44	10.83	2.47	1.28
At Elev. 817.0	IA	Yes	-	2.39	10.83	2.93	.77
Ht. = 13.0'	II	Similar to Case I					
Base = 10.83'	IIA	Similar to Case IA					
	III	Yes	-	2.95	10.83	2.51	1.1

(1) See Plate 13 for details.

(2) Factor of safety computed with cohesion value of 0 and coefficient of friction of .45.

2.4 Access Bridge Abutment

Approach to the Barre Falls Dam is provided by an access bridge across the spillway channel which is approximately 95 feet in length. The ends of the bridge are supported by gravity type concrete abutments.

The section analyzed is triangular in shape, has a base length of 24.53 feet and height of 25.76 feet.

The loading conditions which were considered are as follows:

Case I. Dead load reaction of bridge. No water. Drained backfill.

Case II. Dead load reaction of bridge. Water level at spillway crest. Uplift.

Case III. Dead load reaction of bridge. Floodwater level to El. 822.0. Uplift.

Case IA, IIA. Same as Case I or II plus earthquake.

For Load Cases I through III, stability criteria are satisfied if the resultant falls within the middle third of the base and the factor of safety against sliding is greater than 1.5. For Load Cases IA and IIA, stability criteria are satisfied if the resultant stays within the base and the factor of safety against sliding is greater than 1.5. Allowable foundation pressures are not to be exceeded for any load cases.

Table 4 contains the results of the stability analysis of the service bridge abutment. All stability criteria are satisfied.

TABLE 4

STABILITY ANALYSIS OF ACCESS BRIDGE ABUTMENT

<u>Section (1)</u>	<u>Loading Case</u>	<u>LOCATION OF RESULTANT</u>		<u>Sliding Factor of Safety (2)</u>	<u>Length of Base in Bearing (ft)</u>	<u>Bearing Pressure on Rock KIPS/S.F.</u>	
		<u>In Middle Third</u>	<u>In Base</u>			<u>Heel</u>	<u>Toe</u>
Typical Sect.	I	Yes	-	1.94	24.53	0.8	6.78
At Elev. 809.0	IA	Yes	-	2.53	24.53	1.2	6.38
Ht. = 25.76'	II	Identical to Case I					
Base = 24.53'	IIA	Identical to Case IA					
	III	Yes	-	1.5	24.53	0.07	7.03

(1) See Plate 7 for details.

(2) Factor of safety computed with cohesion value of 0 and coefficient of friction of 0.5.

2.5 Intake Channel Walls

The intake channel walls are a gravity type founded on bedrock. The left intake channel wall is approximately 36 feet long, triangular in shape, with an average base length of about 16.5 feet and height of 18.0 feet. The right intake channel wall is approximately 30 feet long, also triangular in cross-section, with an average base length of 13.5 feet and height of 18.0 feet. Both walls retain earthfill, non parallel to the flow into the intake structure and have a top elevation of 779.3.

As outlined in EM 1110-2-2400 in the section entitled "Approach Channel Walls," the loading conditions which were considered for analysis are as follows:

Case I. Channel empty. Backfill naturally drained above.

Case II. Partial sudden drawdown of reservoir from design flood level. Water in channel to drawdown elevation which may occur suddenly. Fill submerged to profile reached during design flood, drained above.

Case III. Sudden rise of reservoir to design flood elevation. Water in channel to design flood elevation. Fill submerged to concurrent water surface in fill, naturally drained above.

Case IA. Same as Case I with earthquake load added.

For all load cases considered, stability criteria are satisfied if the resultant stays within the base, provided that allowable foundation pressures are not exceeded, and the factor of safety against sliding is greater than 1.5.

Table 5 contains the results of the stability analysis of the intake channel walls. All stability criteria are satisfied for the two sections considered.

TABLE 5

STABILITY ANALYSIS OF INTAKE CHANNEL WALLS

Section (1)	Loading Case	LOCATION OF RESULTANT		Sliding Factor of Safety (2)	Length of Base in Bearing (ft)	Bearing Pressure on Rock KIPS/S.F.	
		In Middle Third	In Base			Heel	Toe
Sect. At	I	Yes	-	23.3	13.5	.67	3.67
Sta. 3+88	II	No	Yes	11.5	11.1	0	4.31
Right Side	III	Yes	-	37.1	13.5	.4	2.16
Ht. = 18.0'	IA	Yes	-	17.9	13.5	.08	4.26
Base = 13.5'							
Sect. At	I	Yes	-	20.0	16.5	.95	4.13
Sta. 3+88	II	No	Yes	12.6	13.4	0	5.07
Left Side	III	Yes	-	31.8	16.5	.57	2.43
Ht. = 18.0'	IA	Yes	-	15.4	16.5	.27	4.81
Base = 16.5'							

(1) See Plate 10 for details.

(2) Factor of safety computed with cohesion value of 80 psi and coefficient of friction of 0.5.

2.6 Spillway Channel Walls

These channel walls are located just upstream and downstream from the spillway weir and they protect the dam during periods of spillway discharge. The walls are concrete gravity type walls founded on bedrock.

The section analyzed is approximately triangular in shape, has a base length of 8.3 feet, a height of 8.0 feet, and has sloping backfill.

The north wall at station 9+05 and the south wall at station 9+65 are similar in section and loading to the left intake channel wall at station 3+88. They were not reanalyzed since this section met all stability criteria.

As outlined in EM 1110-2-2400 in the section entitled, "Approach Channel Walls," the loading conditions which were considered for analysis of the spillway channel walls are as follows:

Case I. Channel empty. Backfill submerged to line of drains, naturally drained above.

Case II. Partial sudden drawdown of reservoir from design flood level. Water in channel to drawdown elevation which may occur suddenly. Fill submerged to profile reached during design flood, drained above.

Case III. Sudden rise of reservoir to design flood elevation. Water in channel to design flood elevation. Fill submerged to concurrent water surface in fill, naturally drained above.

Case IA. Same as Case I with earthquake load added.

For all load cases considered, stability criteria are satisfied if the resultant stays within the base, provided that allowable foundation pressures are not exceeded, and the factor of safety against sliding is greater than 1.5.

A summary of the stability analysis of the spillway channel walls is presented in Table 6. The criteria for overturning, sliding and foundation pressures are satisfied.

TABLE 6

STABILITY ANALYSIS OF CHANNEL WALLS

<u>Section (1)</u>	<u>Loading Case</u>	<u>LOCATION OF RESULTANT</u>		<u>Sliding Factor of Safety (2)</u>	<u>Length of Base in Bearing (ft)</u>	<u>Bearing Pressure on Rock KIPS/S.F.</u>	
		<u>In Middle Third</u>	<u>In Base</u>			<u>Heel</u>	<u>Toe</u>
Typical Sect.	I	Yes	-	61.8	8.3	.64	1.52
At Elev. 822.0	II	Yes	-	33.3	8.3	0	1.74
Ht. = 8.0'	III	Identical to Case II					
Base = 8.3	IA	Yes	-	27.4	8.3	.13	2.03

(1) See Plate 6 for details.

(2) Factor of safety computed with cohesion value of 80 psi and coefficient of friction of 0.5.

2.7 Conclusions

The following concrete structures at Barre Falls Dam were analyzed for stability: spillway weir, intake structure, service bridge abutment, access bridge abutment, intake channel walls, and spillway channel walls.

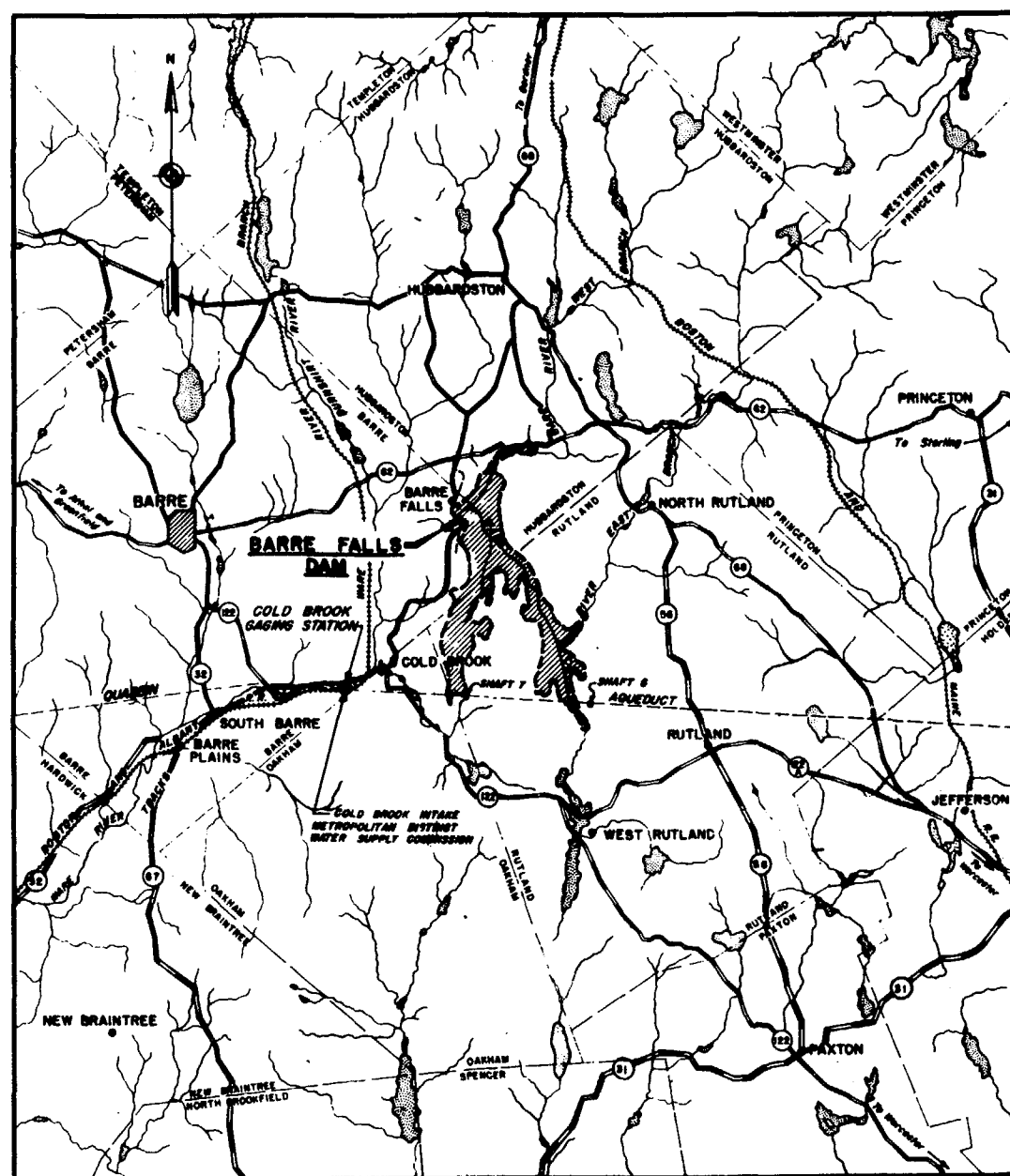
All stability criteria for these structures have been satisfied and there are no recommended remedial measures at the present time.

APPENDIX A

SELECTED RECORD DRAWINGS

<u>Drawing No.</u>	<u>Title</u>	<u>Plate No.</u>
CT-1-3073 Sh. No. 1	Project Location & Index	1
CT-1-3074 Sh. No. 2	General Plan	2
CT-1-3075 Sh. No. 3	Dam - Detail Plan	3
CT-1-3088 Sh. No. 16	Spillway - Detail Plan & Sections	4
CT-1-3089 Sh. No. 17	Spillway - Concrete Details No. 1	5
CT-1-3090 Sh. No. 18	Spillway - Concrete Details No. 2	6
CT-1-3091 Sh. No. 19	Access Bridge - Plan & Section	7
CT-1-3093 Sh. No. 21	Outlet Works - Plan & Profile	8
CT-1-3094 Sh. No. 22	Outlet Works - Sections	9
CT-1-3095 Sh. No. 23	Intake Channel Walls - Concrete Details	10
CT-1-3097 Sh. No. 25	Gate Structure - Concrete Details No. 1	11
CT-1-3098 Sh. No. 26	Gate Structure - Concrete Details No. 2	12
CT-1-3115 Sh. No. 43	Service Bridge - Abutment Details	13

INDEX TO DRAWINGS



VICINITY MAP

SCALE IN MILES

LEGEND

- State highways
- Railroads
- Flow line (At Spillway Crest)
- Township lines

SHEET

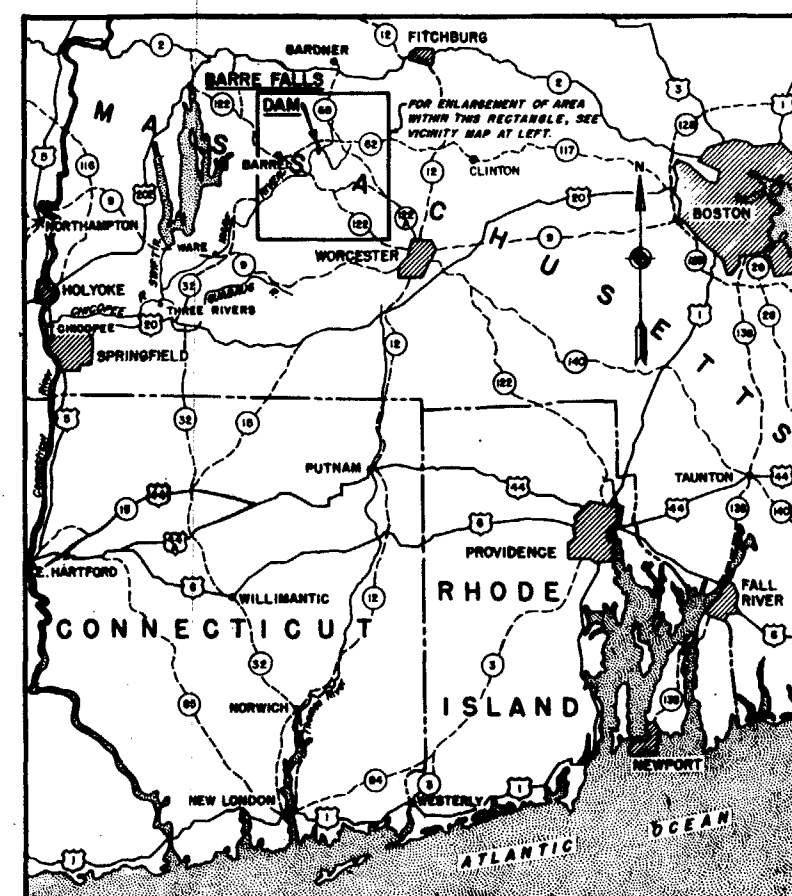
NO.

TITLE

FILE

NO.

1	PROJECT LOCATION AND INDEX	CT-1-3073
2	GENERAL PLAN	CT-1-3074
3	DAM - DETAIL PLAN	CT-1-3075
4	DAM - EMBANKMENT DETAILS NO. 1	CT-1-3076
5	DAM - EMBANKMENT DETAILS NO. 2	CT-1-3077
6	DIKES - PLAN AND PROFILE NO. 1	CT-1-3078
7	DIKES - PLAN AND PROFILE NO. 2	CT-1-3079
8	DIKE NO. 1 - EMBANKMENT DETAILS	CT-1-3080
9	DIKES NO. 2 AND 3 - EMBANKMENT DETAILS	CT-1-3081
10	ACCESS ROAD "A" - PLAN AND DETAILS NO. 1	CT-1-3082
11	ACCESS ROAD "A" - PLAN AND DETAILS NO. 2	CT-1-3083
12	ACCESS ROAD "C" - PLAN AND DETAILS NO. 1	CT-1-3084
13	ACCESS ROAD "C" - PLAN AND DETAILS NO. 2	CT-1-3085
14	SPILLWAY - PLAN AND PROFILE	CT-1-3086
15	SPILLWAY - SECTIONS	CT-1-3087
16	SPILLWAY - DETAIL PLAN AND SECTIONS	CT-1-3088
17	SPILLWAY - CONCRETE DETAILS NO. 1	CT-1-3089
18	SPILLWAY - CONCRETE DETAILS NO. 2	CT-1-3090
19	ACCESS BRIDGE - PLAN AND SECTIONS	CT-1-3091
20	ACCESS BRIDGE - DETAILS	CT-1-3092
21	OUTLET WORKS - PLAN AND PROFILE	CT-1-3093
22	OUTLET WORKS - SECTIONS	CT-1-3094
23	INTAKE CHANNEL WALLS - CONCRETE DETAILS NO. 1	CT-1-3095
24	INTAKE CHANNEL WALLS - CONCRETE DETAILS NO. 2	CT-1-3096
25	GATE STRUCTURE - CONCRETE DETAILS NO. 1	CT-1-3097
26	GATE STRUCTURE - CONCRETE DETAILS NO. 2	CT-1-3098
27	GATE STRUCTURE - OPERATING FLOOR	CT-1-3099
28	STEEL REINFORCEMENT	CT-1-3100
29	GATE STRUCTURE - HEATER ROOM FLOOR	CT-1-3101
30	STEEL REINFORCEMENT	CT-1-3102
31	GATE STRUCTURE - STEEL REINFORCEMENT NO. 2	CT-1-3103
32	GATE STRUCTURE - STEEL REINFORCEMENT NO. 3	CT-1-3104
33	GATE STRUCTURE - STEEL REINFORCEMENT NO. 4	CT-1-3105
34	CONDUIT TRANSITION - CONCRETE DETAILS	CT-1-3106
35	CONDUIT - CONCRETE DETAILS	CT-1-3107
36	CONDUIT AND TRANSITION - STEEL REINFORCEMENT	CT-1-3108
37	OUTLET PORTAL - CONCRETE DETAILS	CT-1-3109
38	GATE HOUSE - PLANS AND DETAILS	CT-1-3110
39	GATE HOUSE - ELEVATIONS	CT-1-3111
40	GATE HOUSE - ENTRANCE DETAILS	CT-1-3112
41	GATE HOUSE - DETAILS	CT-1-3113
42	GATE HOUSE - ROOF SLAB - STEEL REINFORCEMENT	CT-1-3114
43	SERVICE BRIDGE - PLAN AND SECTIONS	CT-1-3115
44	SERVICE BRIDGE - ABUTMENT DETAILS	CT-1-3116
45	GATE HOUSE - ELECTRICAL SYSTEM - CONDUIT LAYOUT	CT-1-3117
46	GATE HOUSE - ELECTRICAL SYSTEM	CT-1-3118
47	WIRING DIAGRAM AND DETAILS	CT-1-3119
48	GATE STRUCTURE - ARRANGEMENT OF EQUIPMENT NO. 1	CT-1-3120
49	GATE STRUCTURE - ARRANGEMENT OF EQUIPMENT NO. 2	CT-1-3121
50	SLIDE GATES AND CONDUIT LINERS	CT-1-3122
51	EXTERIOR ELECTRICAL DETAILS	CT-1-3123
52	MISCELLANEOUS METALS - DETAILS NO. 1	CT-1-3124
53	MISCELLANEOUS METALS - DETAILS NO. 2	CT-1-3125
54	MISCELLANEOUS METALS - DETAILS NO. 3	CT-1-3126
55	TILE AND STAFF GAGES	CT-1-3127
56	UTILITY BUILDING - LOCATION PLAN AND DETAILS	CT-1-3128
57	UTILITY BUILDING - PLANS AND DETAILS	CT-1-3129
58	UTILITY BUILDING - ELEVATIONS	CT-1-3130
59	UTILITY BUILDING - SECTIONS AND DETAILS	CT-1-3131
60	UTILITY BUILDING - TRUSS AND MISCELLANEOUS DETAILS	CT-1-3132
61	UTILITY BUILDING - PLUMBING, HEATING AND ELECTRICAL	CT-1-3133
62	PUMP CHAMBER DETAILS	CT-1-3134
63	OPERATOR'S QUARTERS - LOCATION PLAN AND DETAILS	CT-1-3135
64	OPERATOR'S QUARTERS - FLOOR PLANS	CT-1-3136
65	OPERATOR'S QUARTERS - ELEVATIONS	CT-1-3137
66	OPERATOR'S QUARTERS - DETAILS	CT-1-3138
67	OPERATOR'S QUARTERS - PLUMBING, HEATING AND ELECTRICAL	CT-1-3139
68	DAM - PLAN OF FOUNDATION EXPLORATIONS	CT-2-1440
69	DAM - GEOLOGIC SECTIONS	CT-2-1441
70	DIKES - PLAN OF FOUNDATION EXPLORATIONS	CT-2-1442
71	DIKES - GEOLOGIC SECTIONS	CT-2-1443
72	BORROW AREAS - PLANS OF BORROW EXPLORATIONS	CT-2-1444
73	RECORD OF FOUNDATION EXPLORATIONS NO. 1	CT-2-1445
74	RECORD OF FOUNDATION EXPLORATIONS NO. 2	CT-2-1446
75	RECORD OF FOUNDATION EXPLORATIONS NO. 3	CT-2-1447
76	RECORD OF FOUNDATION EXPLORATIONS NO. 4	CT-2-1448
77	RECORD OF BORROW EXPLORATIONS	CT-2-1449
78	SOURCES OF MATERIALS INVESTIGATED FOR EMBANKMENTS	CT-2-1450
	HYDROGRAPHS NO. 1	CT-3-1292
	HYDROGRAPHS NO. 2	CT-3-1293



LOCATION MAP

SCALE IN MILES

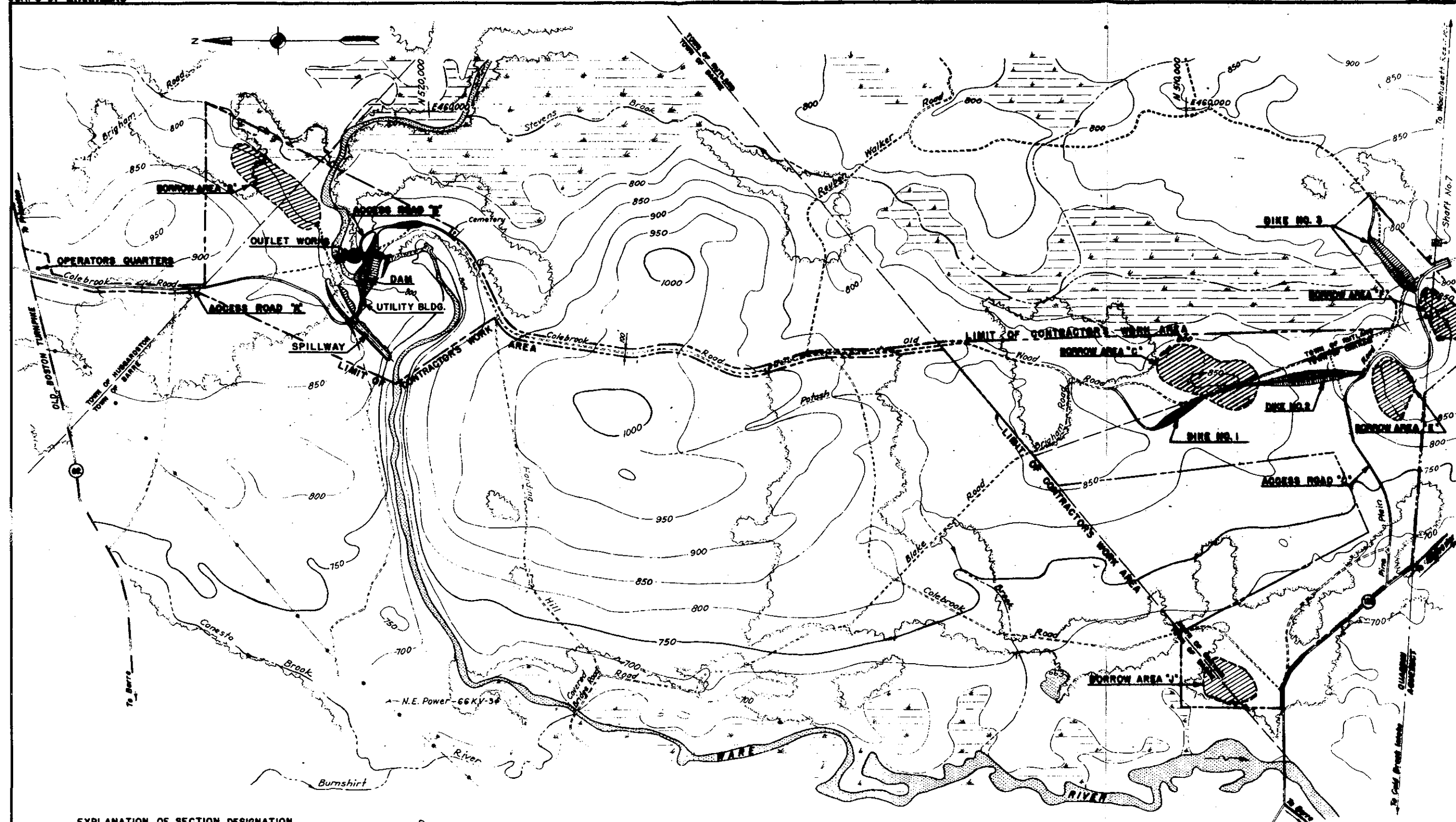
LEGEND

- U.S. highways
- State highways
- State lines

Record Drawing

Contract No. 19-018-56-1354

DES. BY W.E.B.	CL. BY A.J.J.	CORPS OF ENGINEERS, U. S. ARMY OFFICE OF THE DIVISION ENGINEER NEW ENGLAND DIVISION BOSTON, MASS.	
CONNECTICUT RIVER FLOOD CONTROL BARRE FALLS DAM PROJECT LOCATION AND INDEX		MASSACHUSETTS DATE FEB 1956	
SCALE AS SHOWN		SPEC. NO. CIV ENG-19-018-56-1354	
SHEET 1 OF 78		DRAWING NUMBER CT-1-3073	



EXPLANATION OF SECTION DESIGNATION

A section shown on the same sheet on which it is cut is designated by letter only.
 A section shown on a sheet other than that on which it is cut is designated by a fraction. The numerator of the fraction is the section reference and the denominators are the sheet numbers on which the section is either cut or shown.

EXAMPLE

Section A is cut on Sheet No. 3 and the section is actually shown on Sheet No. 4. On Sheet No. 3 the section designation is $\frac{A}{3}$ and on Sheet No. 4 is $\frac{A}{4}$.

LEGEND

- State Highways
- Existing gravel or dirt roads.
- - - - - Limit of contractor's work area.
- ~~~~~ Limits of wooded area
- ~~~~~ Limits of borrow areas

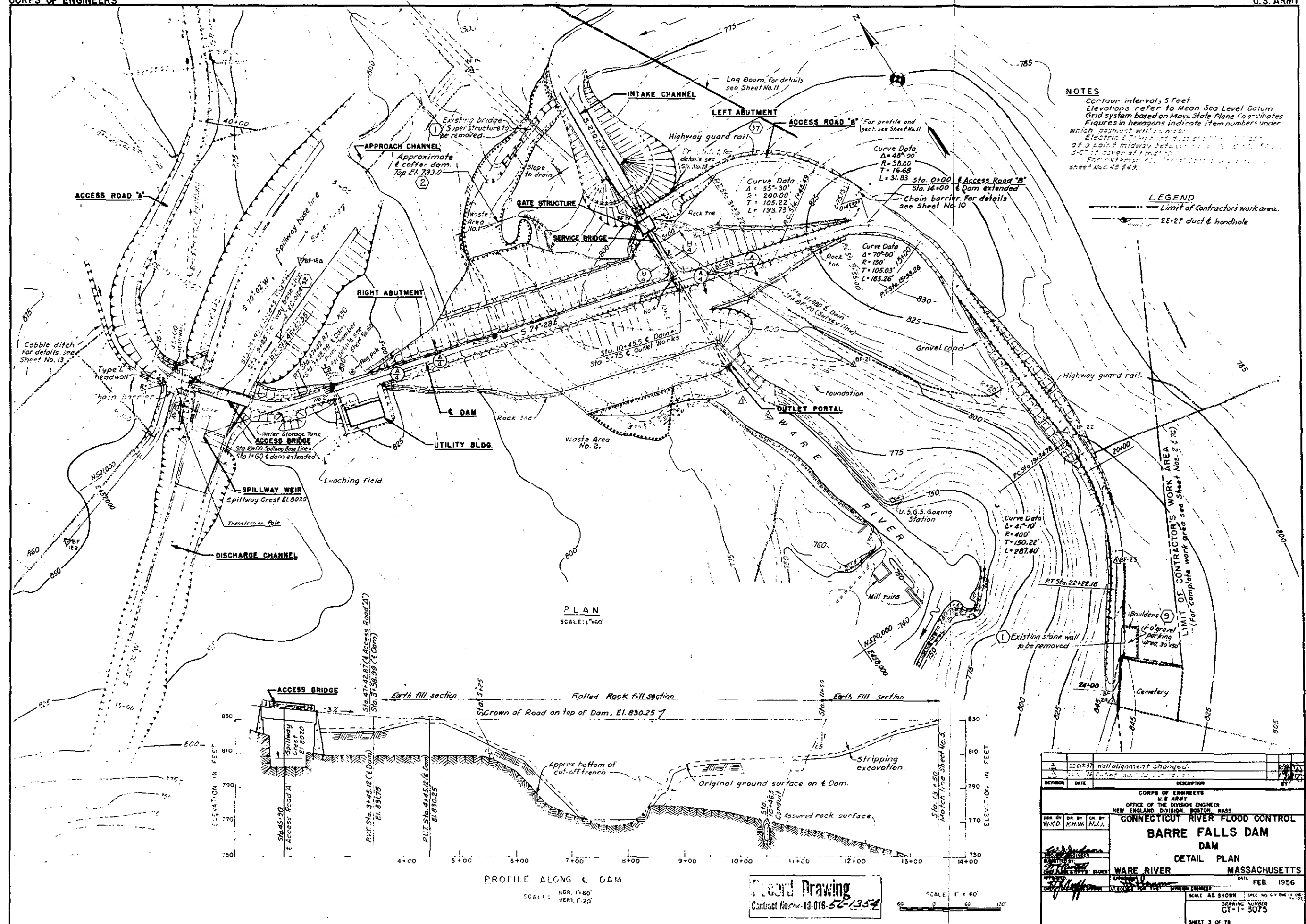
NOTES

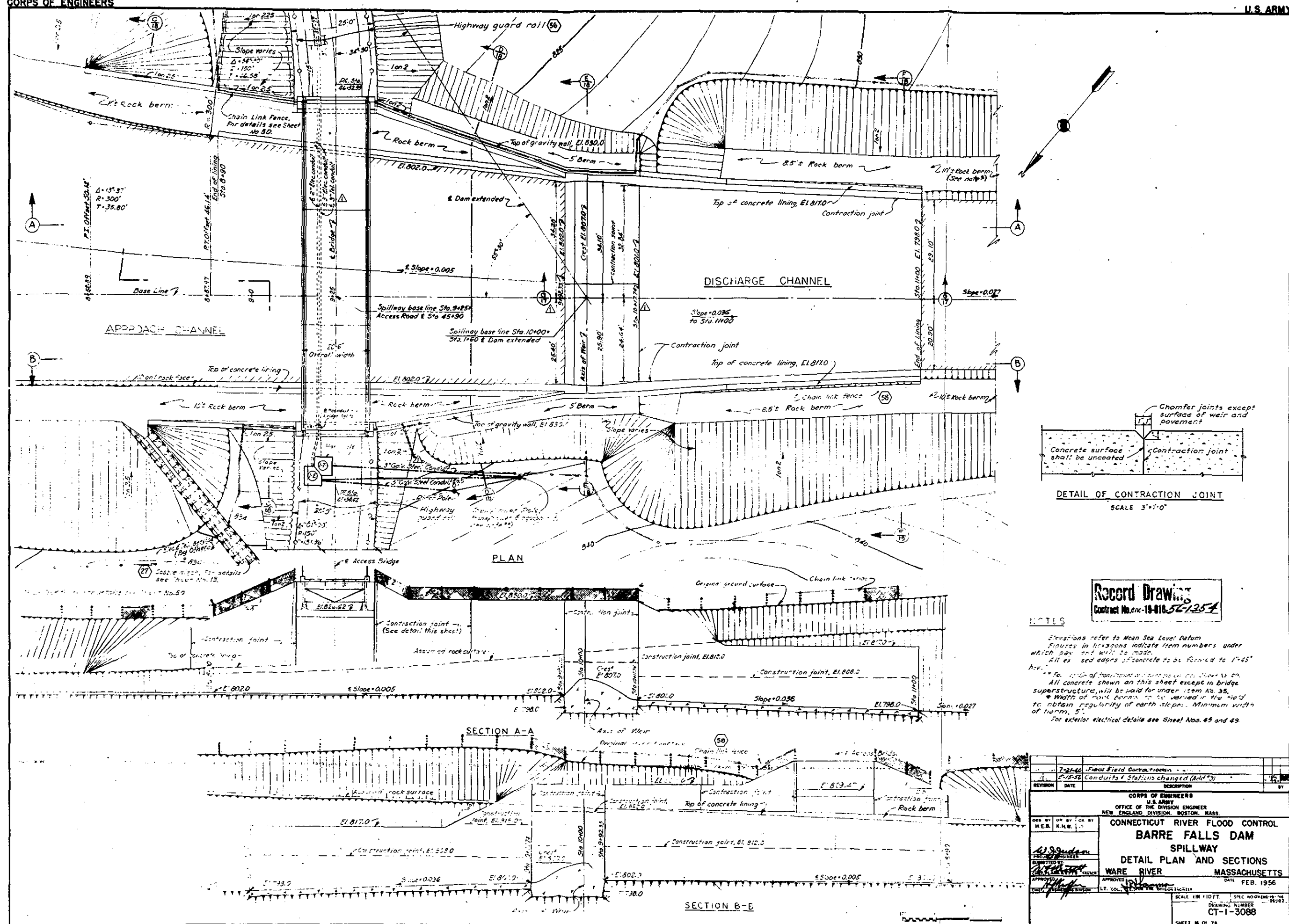
Contour interval, 50 feet.
 Elevations refer to Mean Sea Level Datum.
 Grid system based on Mass. State Plane Coordinates.
 Flow line at Spillway Crest El. 807.0 M.S.L.

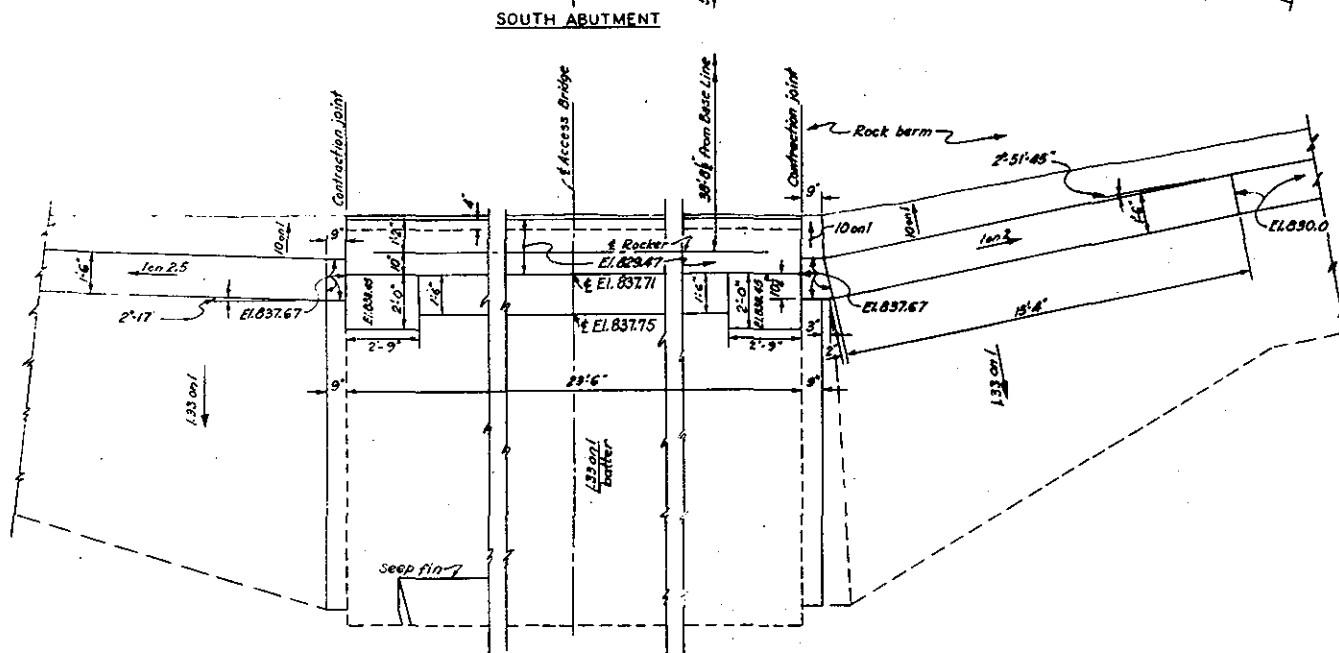
Record Drawing
 Contract No. W-18-016-52/354

SCALE 1"=500'
 0 500 1000'

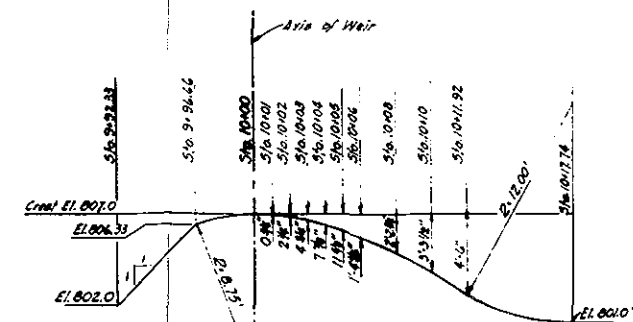
REVISION				DATE	DESCRIPTION	BY
CORPS OF ENGINEERS U.S. ARMY OFFICE OF THE DIVISION ENGINEER NEW ENGLAND DIVISION, BOSTON, MASS. CONNECTICUT RIVER FLOOD CONTROL BARRE FALLS DAM GENERAL PLAN WARE RIVER MASSACHUSETTS FEB 1966 SCALE 1"=500' SHEET NUMBER CT-1-3074 SHEET 2 OF 75						



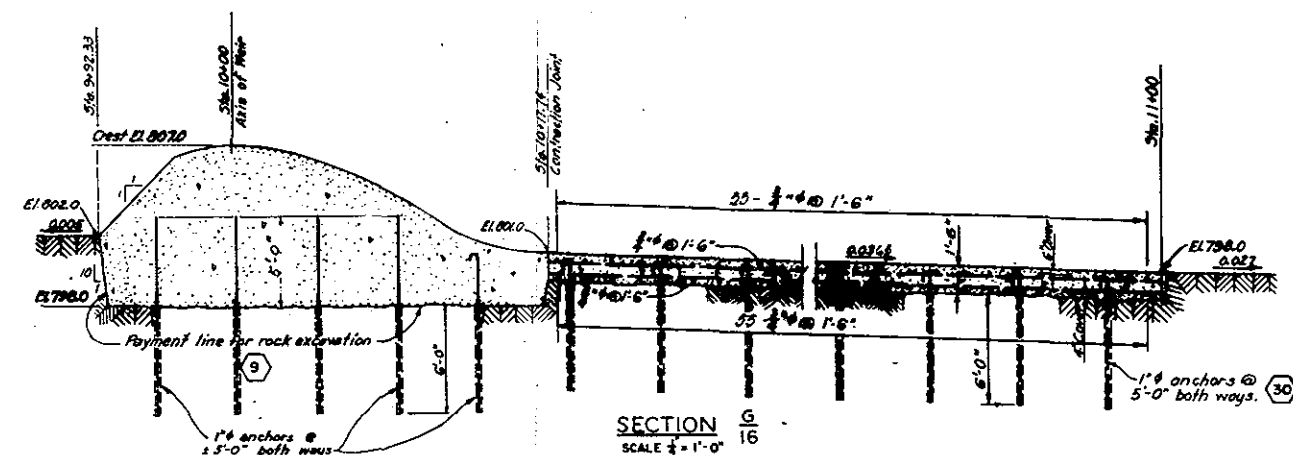




NORTH ABUTMENT



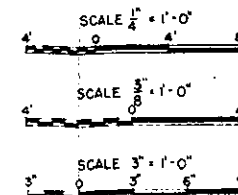
SPILLWAY WING CURVATURE
SCALE: 1/4" = 1'-0"




DETAILS OF WEIR & CHANNEL PAVEMENT

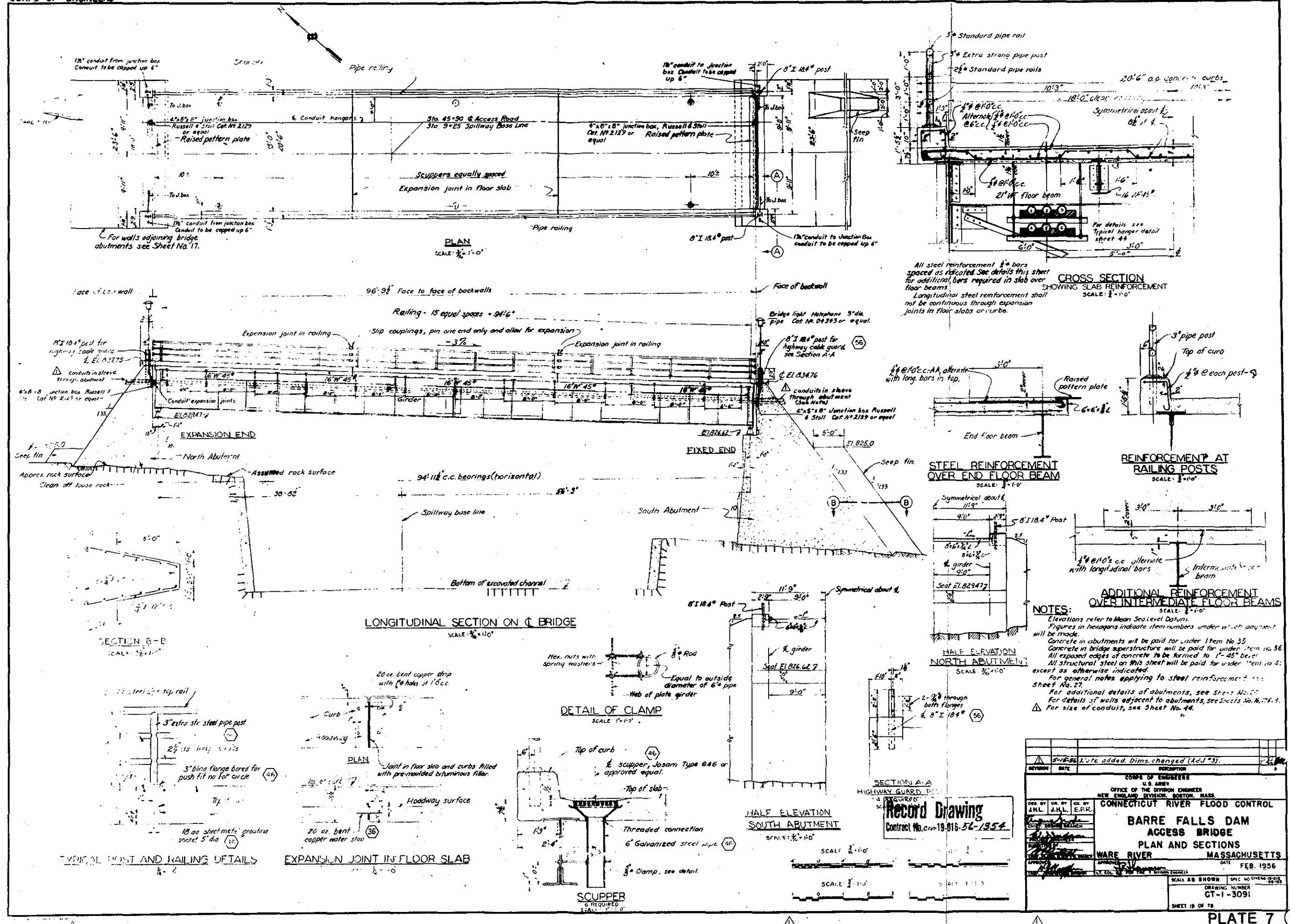
*For general notes applying to this sheet see Sheet No. 16.
For details of bridge abutments see Sheets No. 19 & 20
For general notes applying to steel reinforcement see Sheet No. 27.
1" anchors to be grouted into 2" holes drilled 6'0" into rock. Inspection of anchors to be determined in the field.*

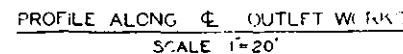
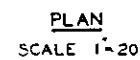
Record Drawing
Contract No. 44-19-016-56-1354



REVISION				DATE				DESCRIPTION				BY	
<p align="center">CORPS OF ENGINEERS U.S. ARMY OFFICE OF THE DIVISION ENGINEER NEW ENGLAND DIVISION, BOSTON, MASS.</p>													
DES. BY <i>H.E.B.</i>				DR. BY <i>K.H.H.</i>				CO. BY <i>N.L.J.</i>					
<p align="center">CONNECTICUT RIVER FLOOD CONTROL BARRE FALLS DAM SPILLWAY CONCRETE DETAILS NO. 1 WARE RIVER MASSACHUSETTS</p>													
1239 DIVISION ENGINEER ASSISTANT CHIEF OF BUREAU APPROVED SPECIAL AGENT				APPROVED 				DATE FEB. 1936					
1239 DIVISION ENGINEER ASSISTANT CHIEF OF BUREAU APPROVED SPECIAL AGENT				T.Y. COX, JR. DIST. CLERK PAPER ENGINEER				SCALE AS SHOWN SPEC NO. CIV. ENG. 22-5 DRAWING NUMBER GT-1-3089 SHEET 17 OF 78					



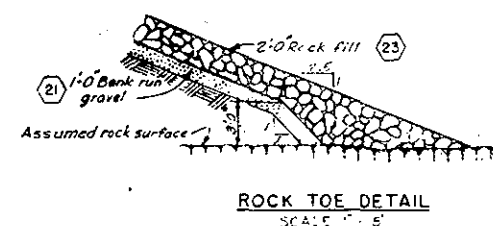
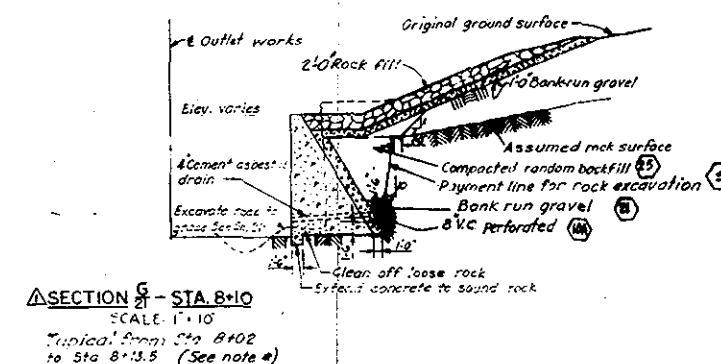
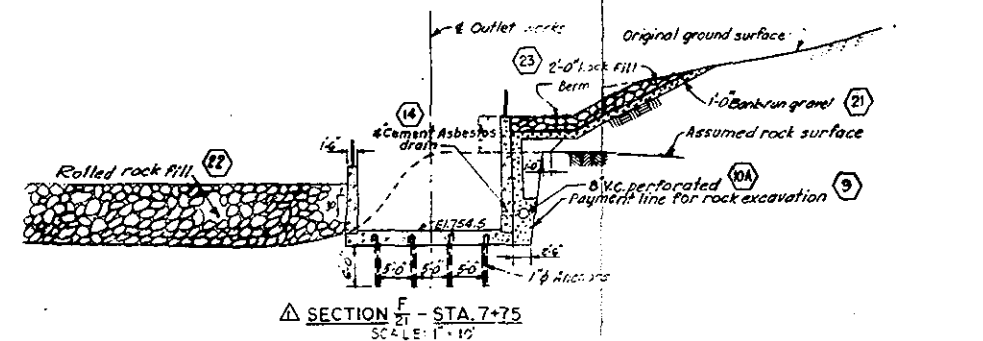
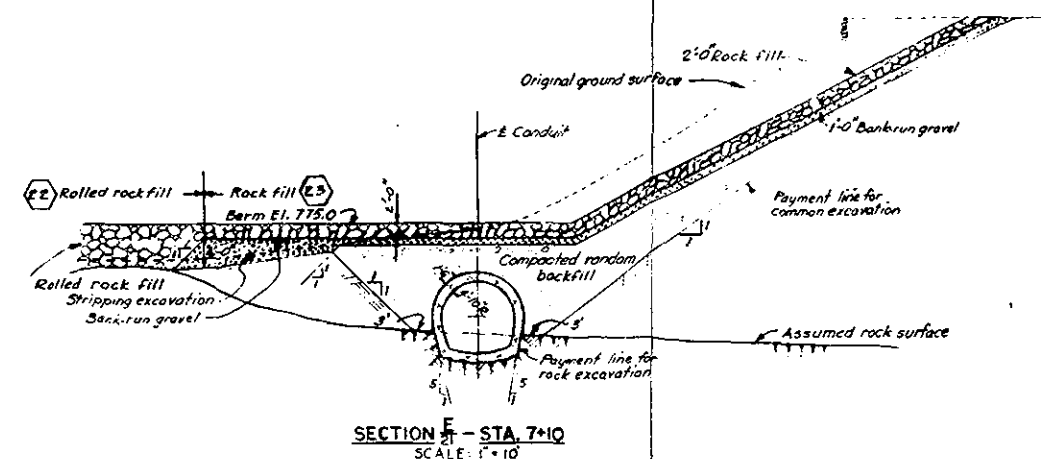
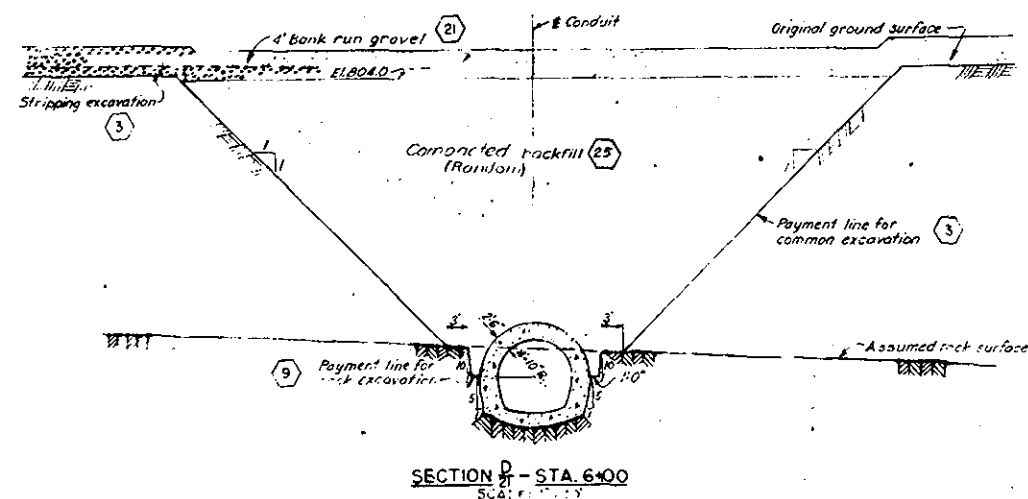
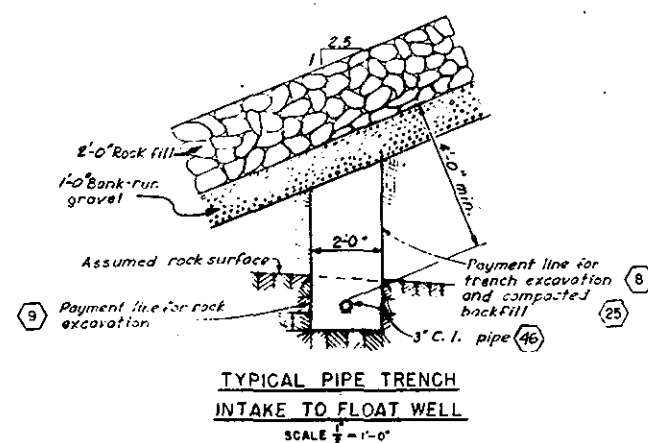
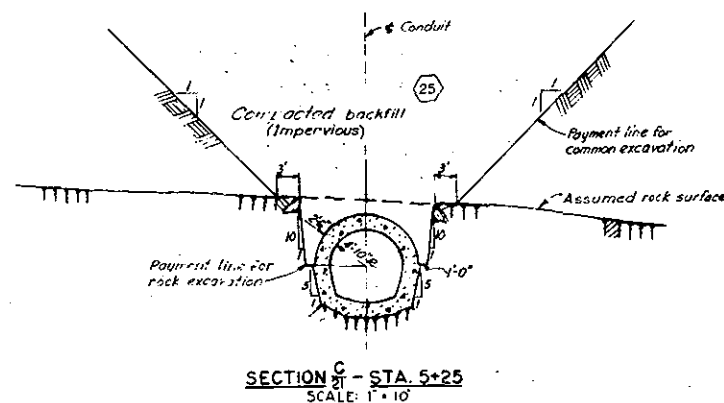
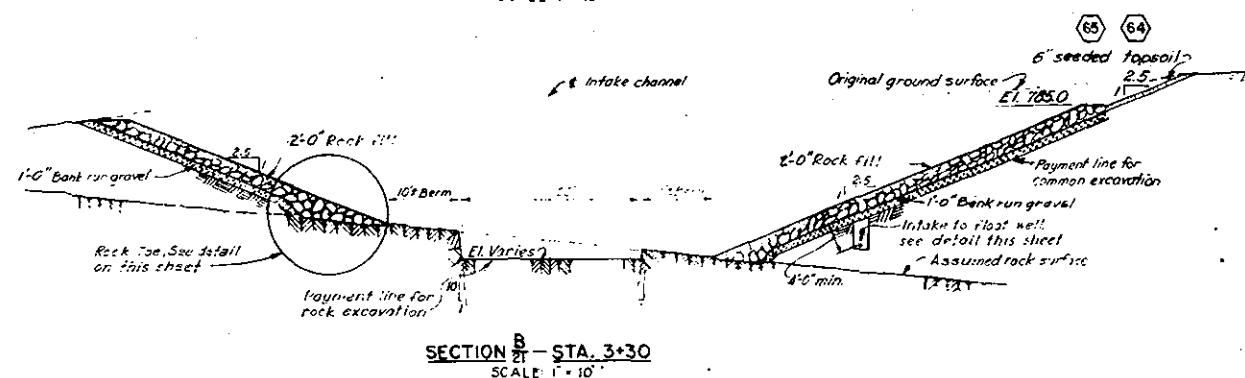
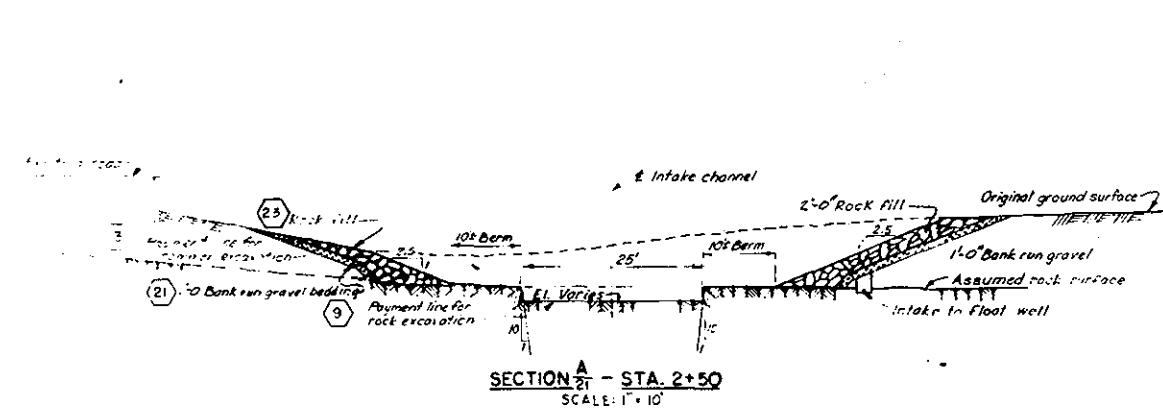




~~EXISTING~~ COURTS
~~FINISHED~~ COURTS

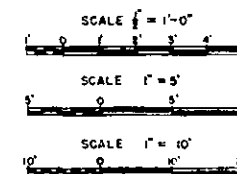
Record Drawing
Contract No. CR-19-010-56-1354

PLATE 8 (21)



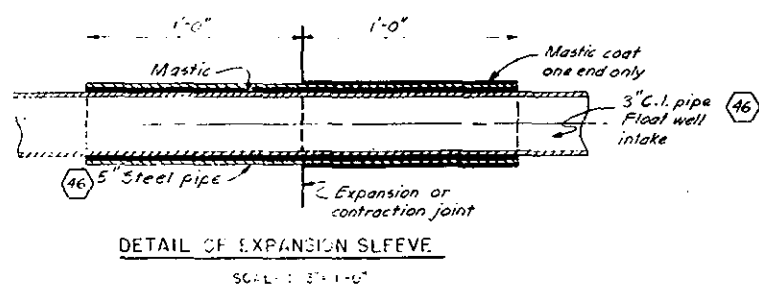
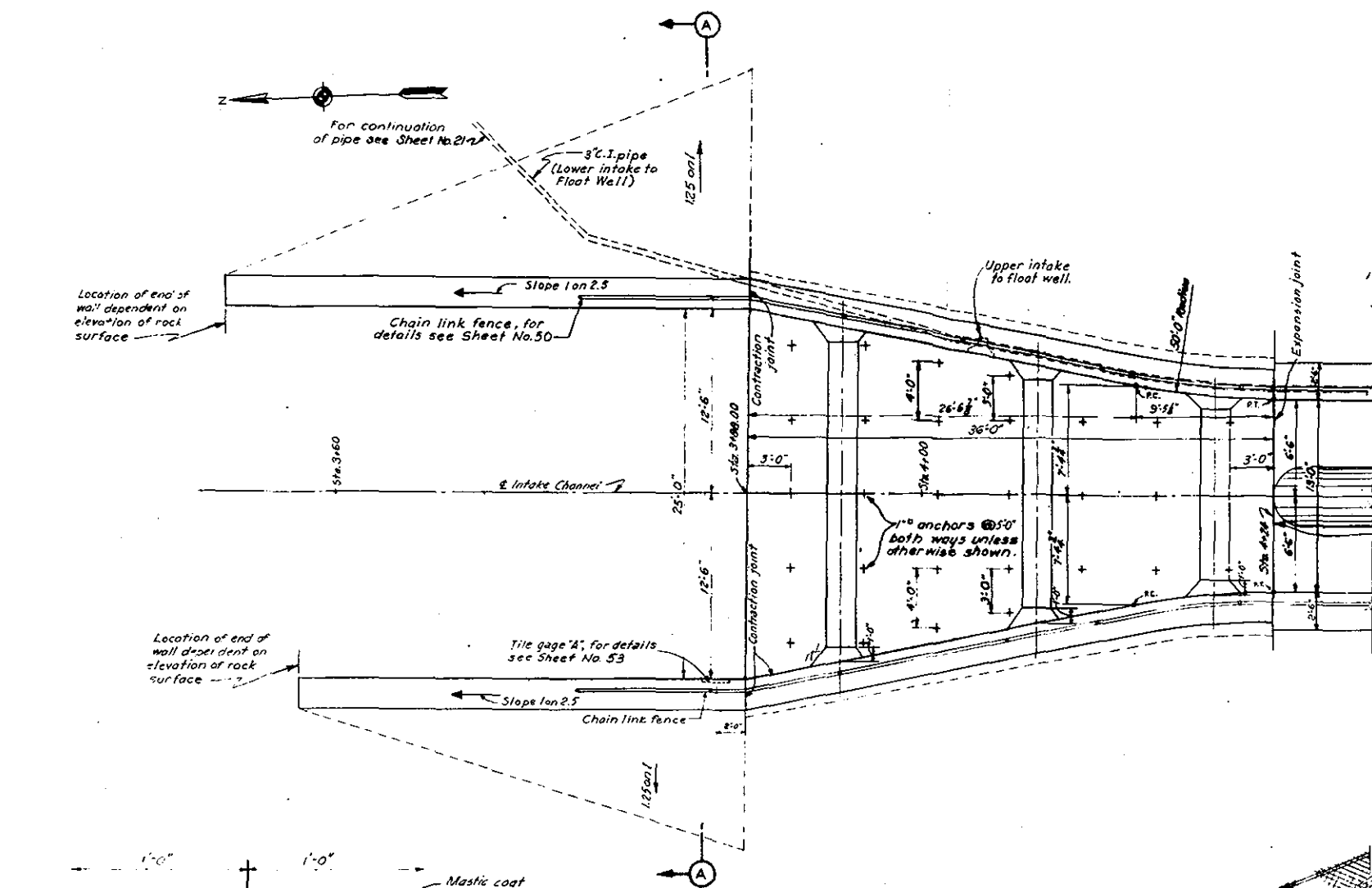
NOTES

Elevations refer to Mean Sea Level Datum.
Figures in hexagons indicate item numbers under which payment will be made.
For typical section showing payment lines in rock and earth excavation, see STA. 2+50 to 3+30.
For wall and backfill details from Sta. 8+10 to downstream, end of wall see S. No. 56.

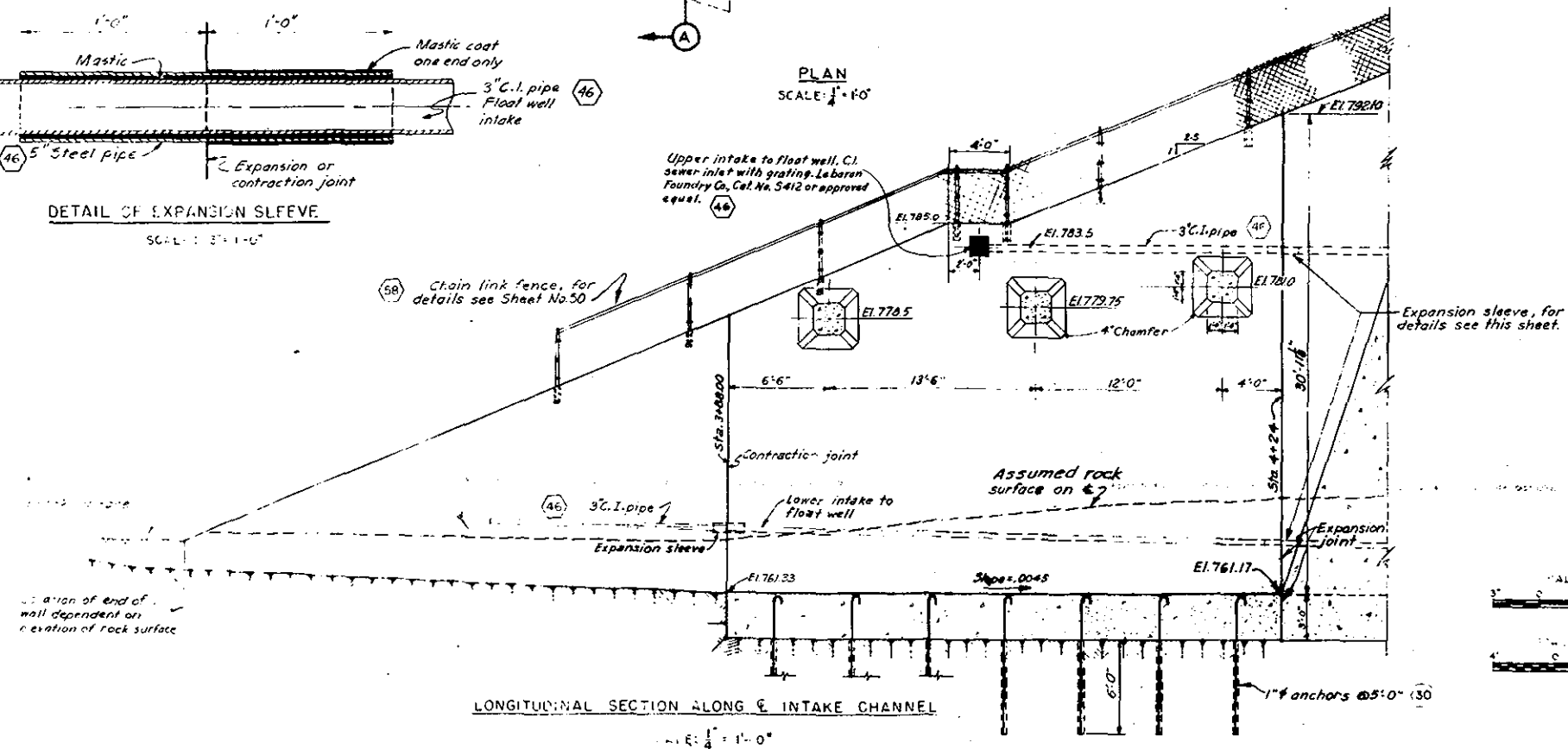


Record Drawing
Contract No. 19-01-56-1354

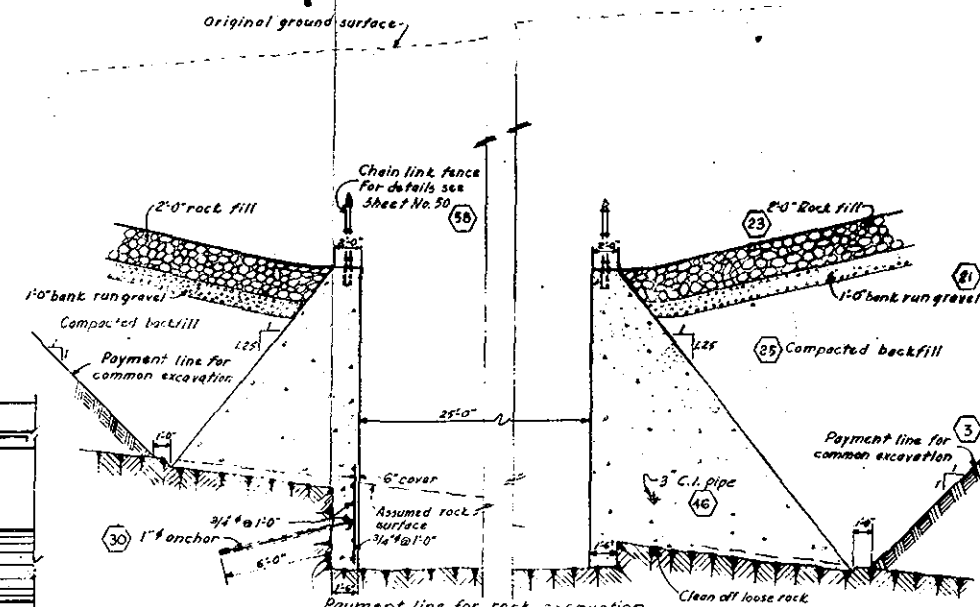
REVISION		DATE	DESCRIPTION
Note added and wall sections revised			
CORPS OF ENGINEERS U.S. ARMY OFFICE OF THE DIVISION ENGINEER NEW ENGLAND DIVISION, BOSTON, MASS. CONNECTICUT RIVER FLOOD CONTROL BARRE FALLS DAM OUTLET WORKS SECTIONS WARE RIVER MASSACHUSETTS			
DES. BY W.K.D.	CHK. BY K.H.V.	DATE JUN 15	SCALE AS SHOWN SPEC. NO. 1-3094 DRAWING NUMBER CT-1-3094 SHEET 22 OF 70



DETAIL OF EXPANSION SLEEVE
SCALE: 1" = 1'-0"



LONGITUDINAL SECTION ALONG E INTAKE CHANNEL
SCALE: 1" = 1'-0"



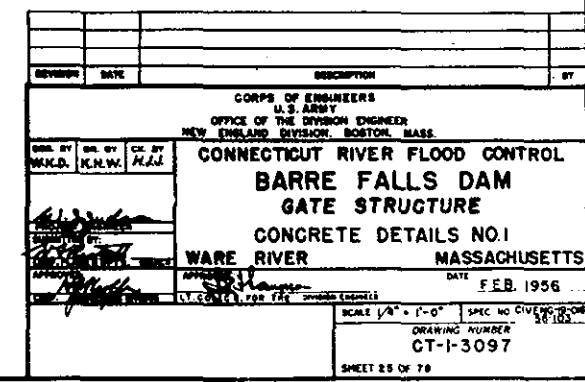
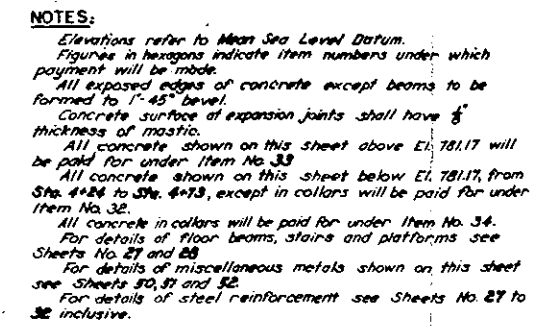
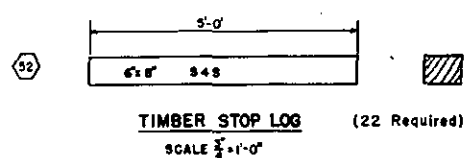
SECTION A-A AT STA. 3+85.1
SCALE: 1" = 1'-0"

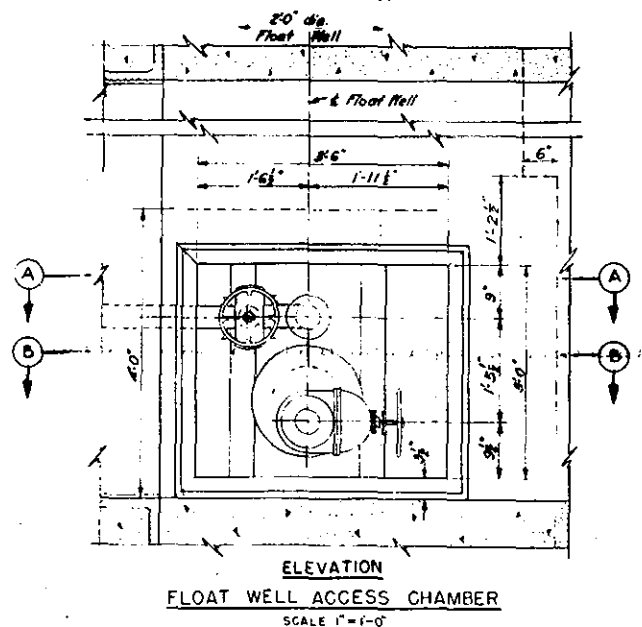
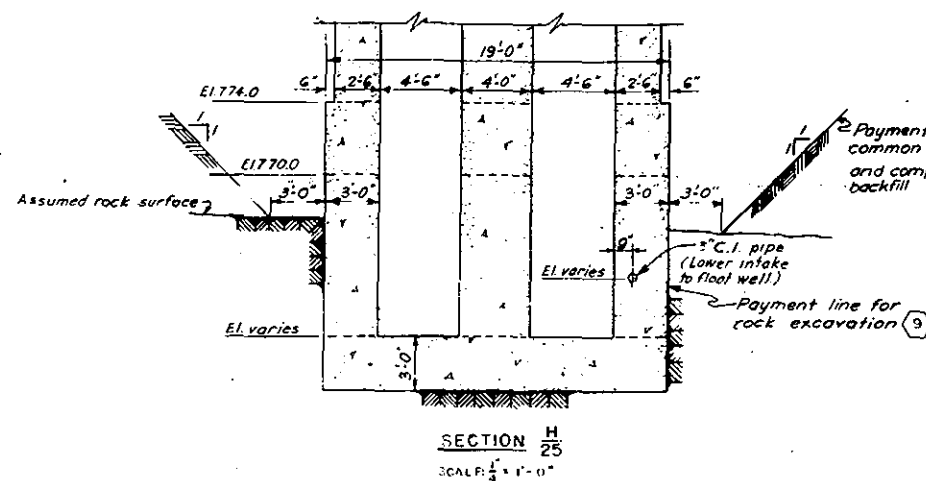
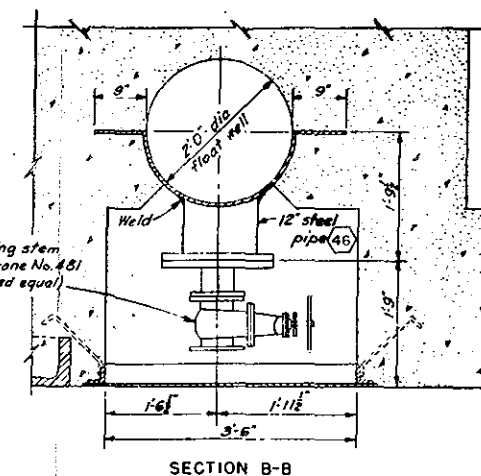
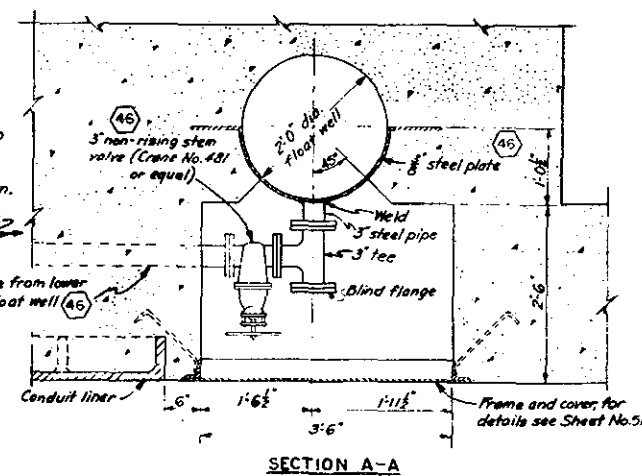
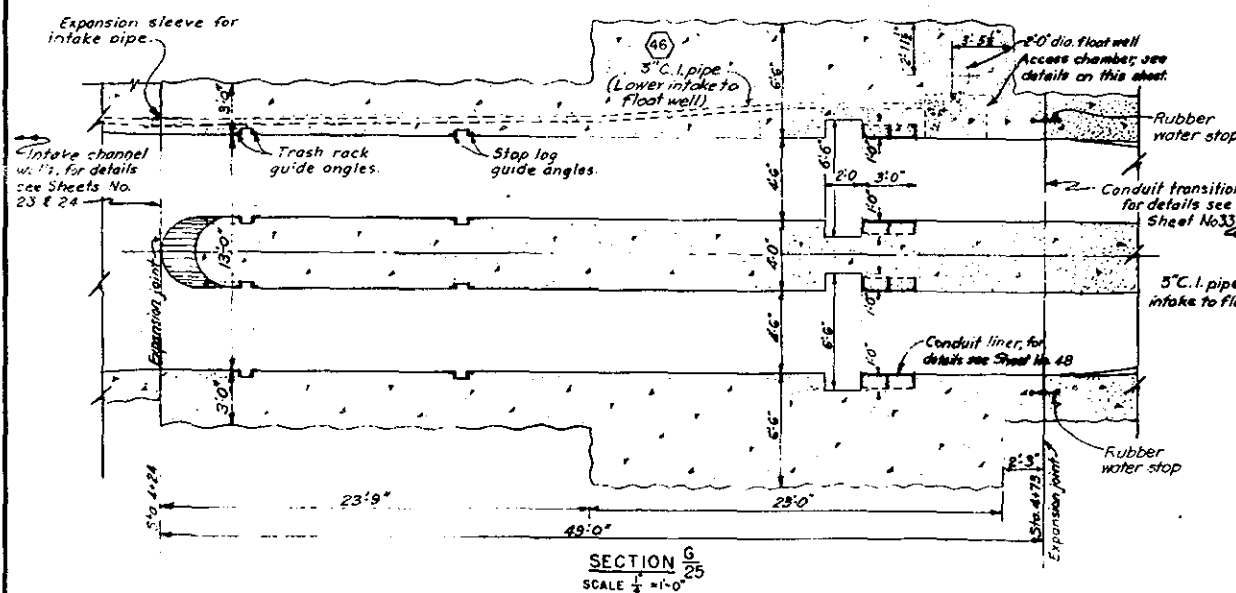
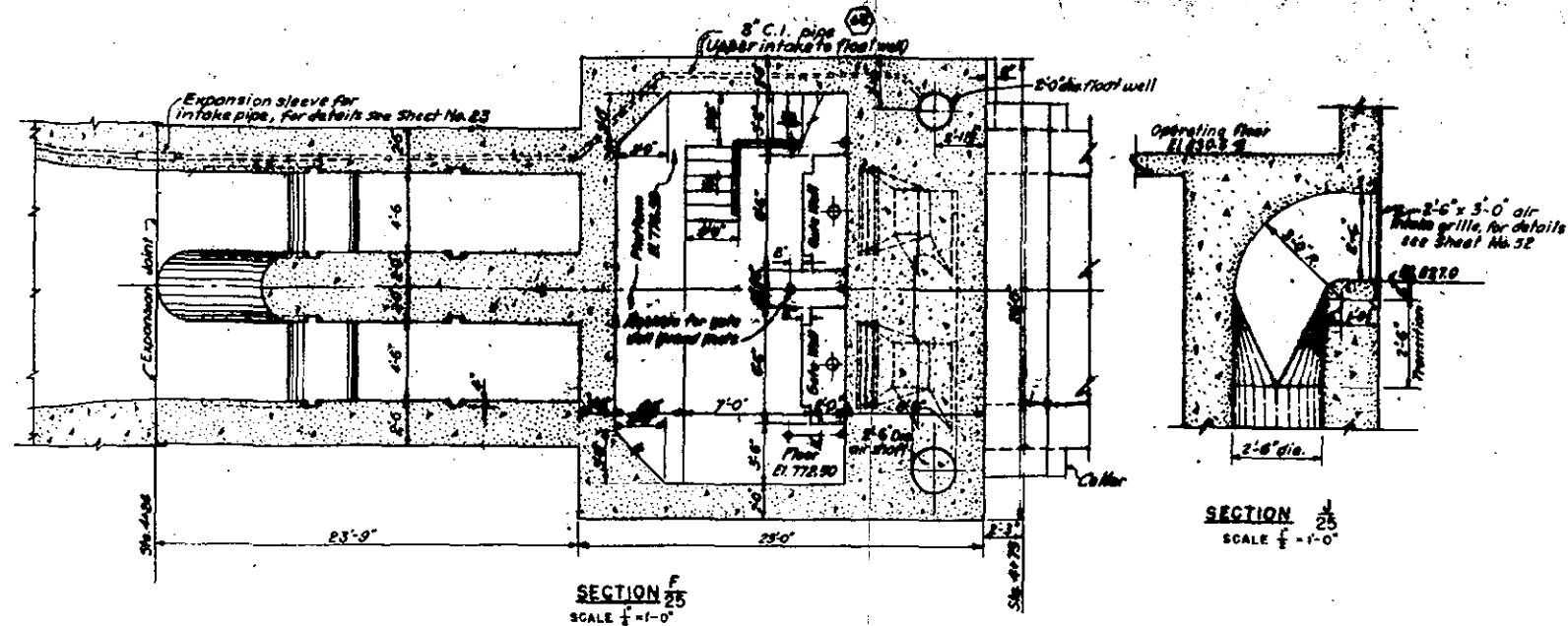
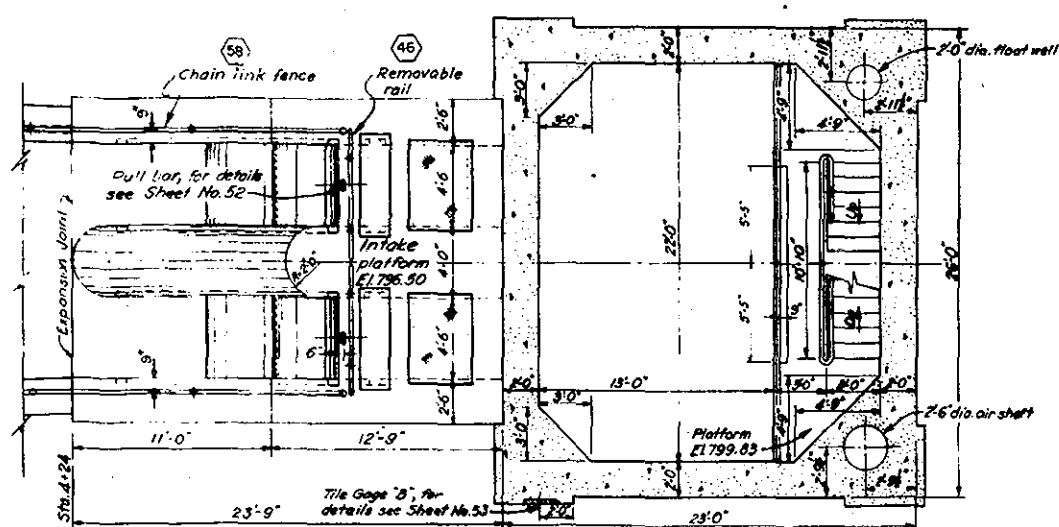
NOTES

- Elevations refer to Mean Sea Level Datum.
Figures in hexagons indicate item numbers under which payment will be made.
All exposed edges of concrete to be formed to 1" - 45° bevel.
For general notes applying to steel reinforcement see Sheet No. 27.
1" anchors to be grouted into 2" holes drilled 6" into rock. Inclination of anchors to be determined in the field.
Concrete surface at contraction joints shall be uncoated and of expansion joints shall have 1" thickness of mastic.
Longitudinal steel reinforcement shall not be continuous through contraction and expansion joints.
All concrete in walls upstream of Sta. 4+24 will be paid for under item No. 3.
All concrete shown on this sheet between Sta. 3+88 and Sta. 4+24 will be paid for under item 31a.

Record Drawing
Contract No. 19-016-56-1354

REVISION	DATE	DESCRIPTION	BY
CORPS OF ENGINEERS OFFICE OF THE DIVISION ENGINEER NEW ENGLAND DIVISION, BOSTON, MASS.			
CONNECTICUT RIVER FLOOD CONTROL BARRE FALLS DAM INTAKE CHANNEL WALLS CONCRETE DETAILS NO. 1 WARE RIVER MASSACHUSETTS DATE FEB. 1956			
DES. BY W. J. H. H.	CH. BY W. J. H. H.	DRAWING NUMBER CT-1-3095	
SCALE 1/4" = 1'-0"		SHEET 23 OF 78	





NOTES
For general notes applying to this sheet, see Sheet No. 25

SCALE $\frac{1}{4}'' = 1'-0''$
SCALE $\frac{1}{2}'' = 1'-0''$
SCALE $1'' = 1'-0''$

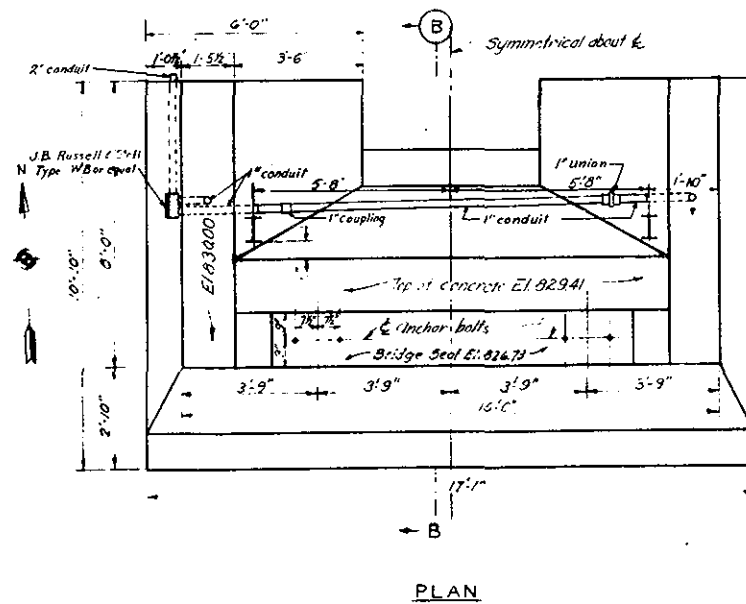
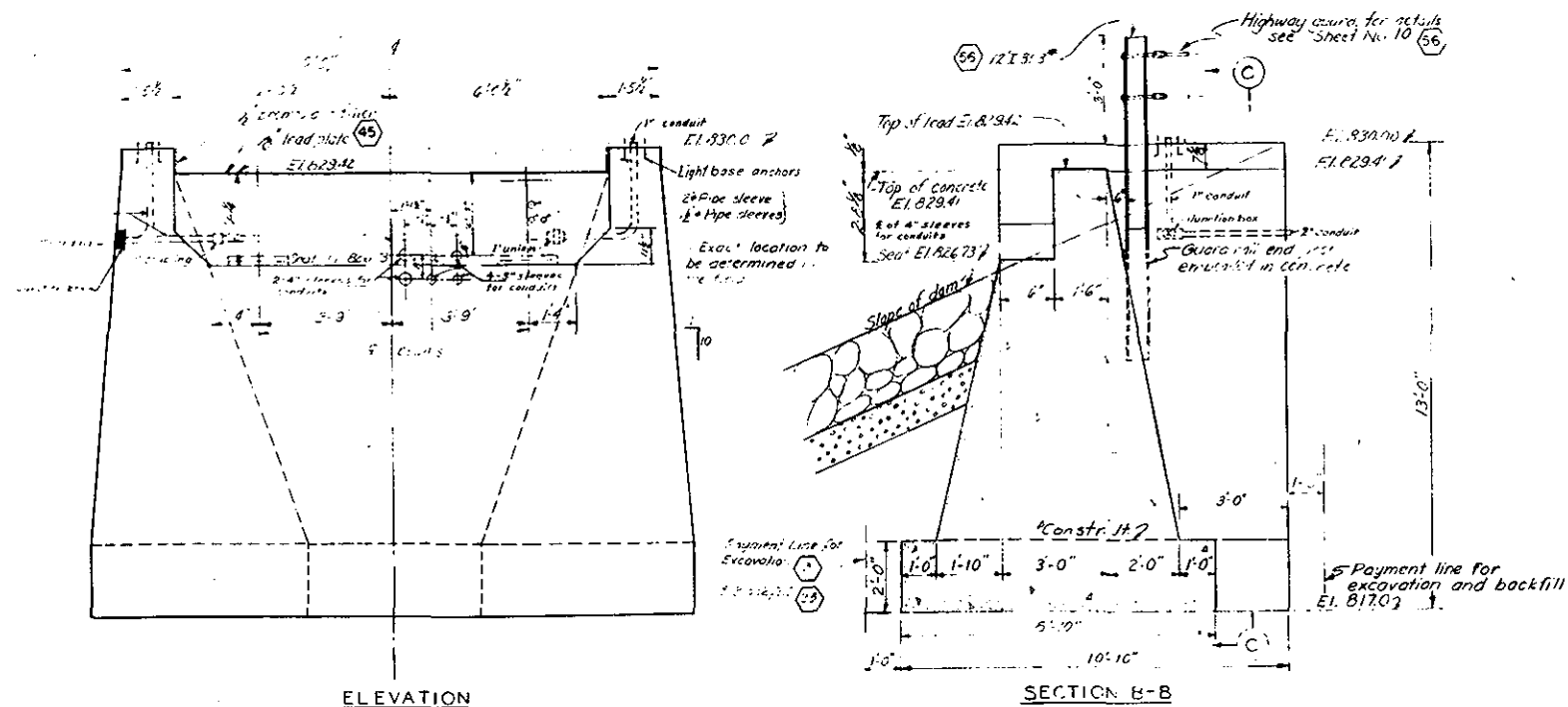
Record Drawing
Contract No. 24-19-013-56-1354

REVISION	DATE	DESCRIPTION	BY

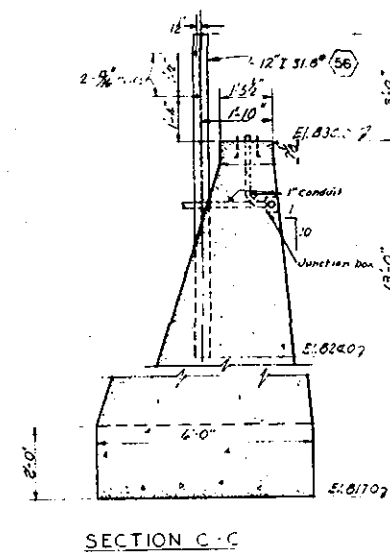
CORPS OF ENGINEERS
U.S. ARMY
OFFICE OF THE DIVISION ENGINEER
NEW ENGLAND DIVISION, BOSTON, MASS.

CONNECTICUT RIVER FLOOD CONTROL
BARRE FALLS DAM
GATE STRUCTURE
CONCRETE DETAILS NO. 2
WARE RIVER MASSACHUSETTS
DATE FEB. 1936

SCALE AS SHOWN SPEC. NO. 100-1000
DRAWING NUMBER
CT-1-3098
SHEET 28 OF 78



ABUTMENT DETAILS
SCALE 1/2" = 1'-0"



NOTES

For general information, refer to this Sheet and Sheet No. 42.
All concrete in abutment will be paid for under Item No. 37.
For locations of conduits and electrical conduits supported to service to the abutments, see Sheet No. 42.

Record Drawing
Contract No. 44-19-016-56-1354

DESIGNER	DATE	DESCRIPTION	BY
6/10/56 Final Field corrections			
CORPS OF ENGINEERS U. S. ARMY OFFICE OF THE DIVISION ENGINEER NEW ENGLAND DIVISION, BOSTON, MASS.			
CONNECTICUT RIVER FLOOD CONTROL			
BARRE FALLS DAM			
SERVICE BRIDGE			
ABUTMENT DETAILS			
WARE RIVER MASSACHUSETTS			
DATE FEB. 1956			
DESIGNED BY	DR. BY	CA. BY	ECN.
J.H.L.	J.H.L.	J.H.L.	J.H.L.
CHECKED BY	APPROVED BY	DATE	
J.H.L.	J.H.L.	FEB. 1956	
SCALE 1/2" = 1'-0"			
DRAWING NUMBER			
CT -1-3115			
SHEET 43 OF 78			